

Investigation Report for Misalign Glue of Kowa-Emori HP33D1057-1 Carton Box

CONTROL No:	IRF - 700			REJECT PERCENTAGE:	2.50%
REJECT QTY:	50	LOT QTY:	2000		

DIRECT CAUSE	W1	Even operator already familiar and oriented for the gluing alignment of this item, there's a factor that operator got mislook some of gluing alignment since they process this item manually in Conveyor 1 for long hour.
	W2	Operator process the item start from 10:40am until 03:45pm or almost 5hrs.

PRODUCTION CORRECTIVE ACTION

Conduct orientation awareness regarding this issue and re-orientation of Gluing Alignment Guideline.	PIC:	Production Leader	TARGET DATE:	231109
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